

POLLING QUESTION

WHAT IS YOUR BIGGEST CHALLENGE TO DIGITIZING?



SINAIT SOLUTIONS SUMMIT

LET'S GET DIGITAL

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WORKFORCE CHALLENGES

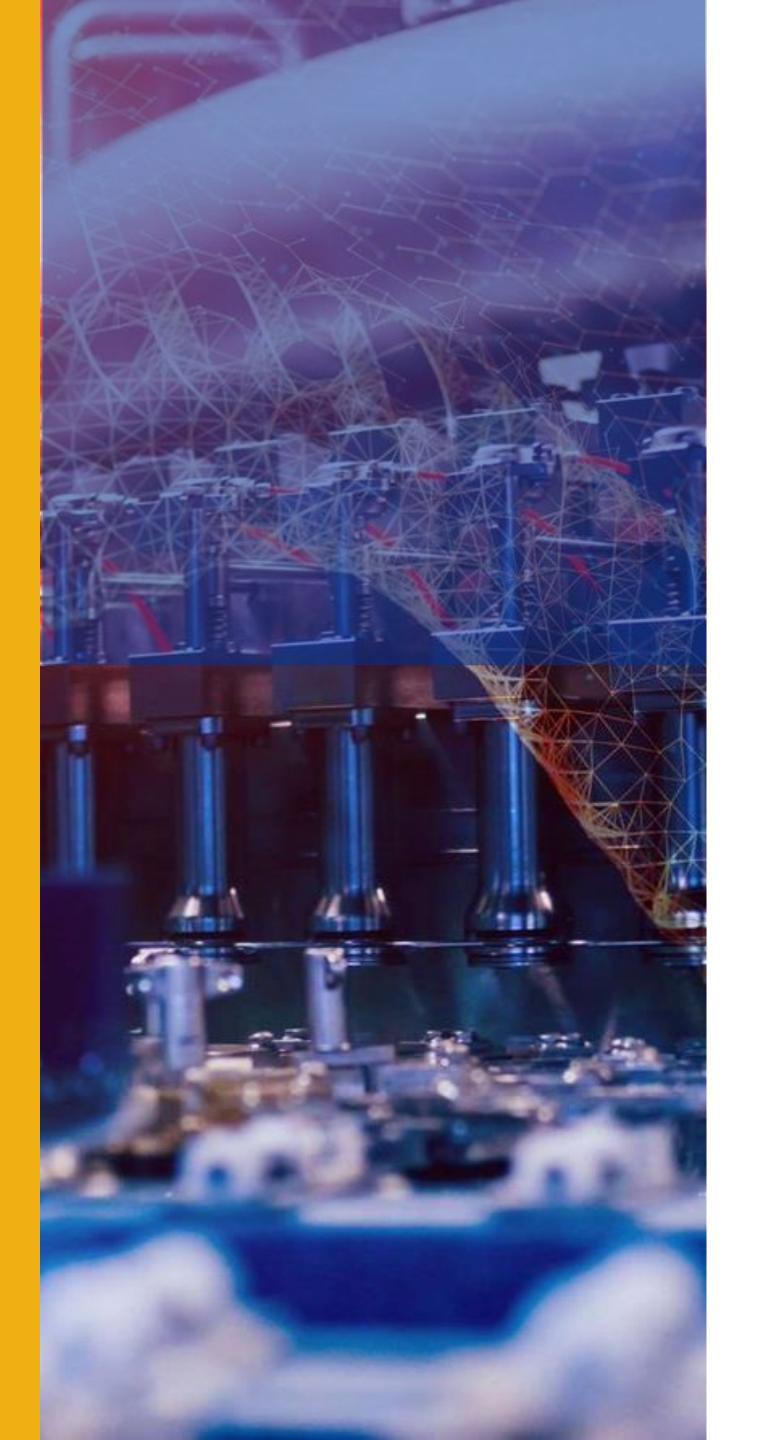
THE WORKFORCE IS SHRINKING. EXPERIENCE IS EXITING.

2.7 MILL RETIRE

2 JOBS ARE EXPECTED
TO GO UNFILLED

Source: Deloitte analysis based on data from U.S. Bureau of Labor Statistics and Gallup survey.

PRODUCTIVTY GOALS

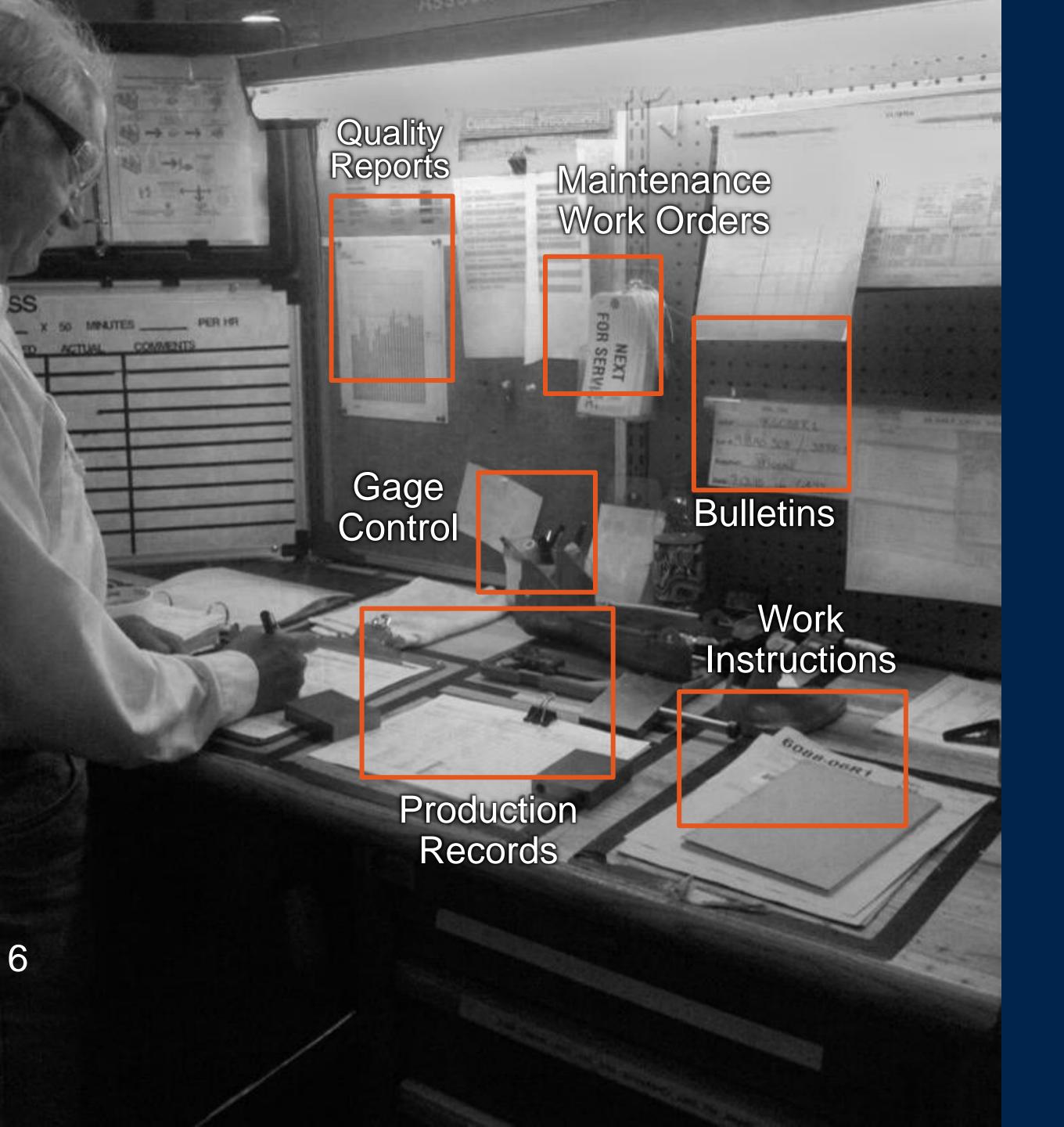


INCREASED CAPACITY

Added growth goals each year.

PRODUCTIVITY GOALS

Driving out cost to be more competitive and to boost profitability.



PAPER # CONTROL

Manual data entry leads to errors which are costly and disruptive.

Real-time control requires real-time data.

Finding an answer in paper is like finding a needle in a haystack.

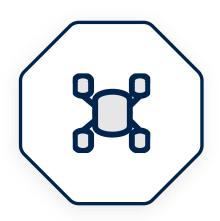
BARRIERS

TO MAXIMIZING THE VALUE OF YOUR DATA



Point Solutions

Don't make it easier to solve the next problem.



Data in Silos

Difficulty to use in combination.



Data Lacks Context

Challenge to understand and use data.



Data Isn't Trusted

No owner and governance yields untrusted insights.



Difficulty Scaling

Onerous and time consuming.

Digital Transformation Lead OT Data Scientist - Analytics **Continuous Improvement** CapEx Managers





IT Enterprise **ERP**

Design R&D

External Customers



Quality Assurance Laboratory/Metallurgical Lean 6 Sigma Black Belt Lead







Reliability **Asset Management** Instrumentation **OT Risk Management**

Maintenance



Customer Service Material Planning/Purchasing **Supply Channel** E - Fulfillment

Production Management Production Supervisor Front Line Team Member





Manufacturing Engineers Scheduling Process Engineers



Leadership



Environment Health & Safety



Factory Automation Process Control OT Network Support

Cloud Data Warehouse Enterprise Analytics / BI Market Models

Quality Management System Digital SOPS / Procedures Digital Audit Forms

> **Production Management Productions And-ons Production Optimization Material Handling Controls Production Digital Twin**

> > (Digital) MDI Boards

Digital and Augmented Guidance

AD-HOC OT Analytics Finite Scheduling Digital White Board HISTORIAN Digital ROI







PLM **Physics Digital** Twin







CMMS/EAM **Condition Monitoring Systems Asset Performance Laboratory Information Management OT Operations Continuity Management**





Customer Relationship Management. Material Resource Planning/Purchasing **Supplier Portal Demand Planning Software**



Site/Division KPI's Area KPI's



Learning Management Human Capital Management **Smart Assets Advanced Process Control OT Network Management Batch / Formulation Management**

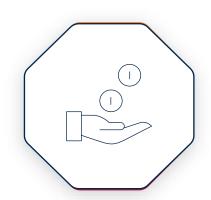




WHAT SHOULD BE A PART OF YOUR DATA STRATEGY?

DATA STRATEGY

Be strategic and intentional with use cases that drive value.



Impact to Business

What **uses cases** will drive your Business and North Stars.

Which **use cases** drive the quick ROI & productivity gains



Context to Stakeholders and Processes

Easy consumption allowing for data to be **meaningful** in the **relevant** business context



Useful

Single source of information with full traceability.

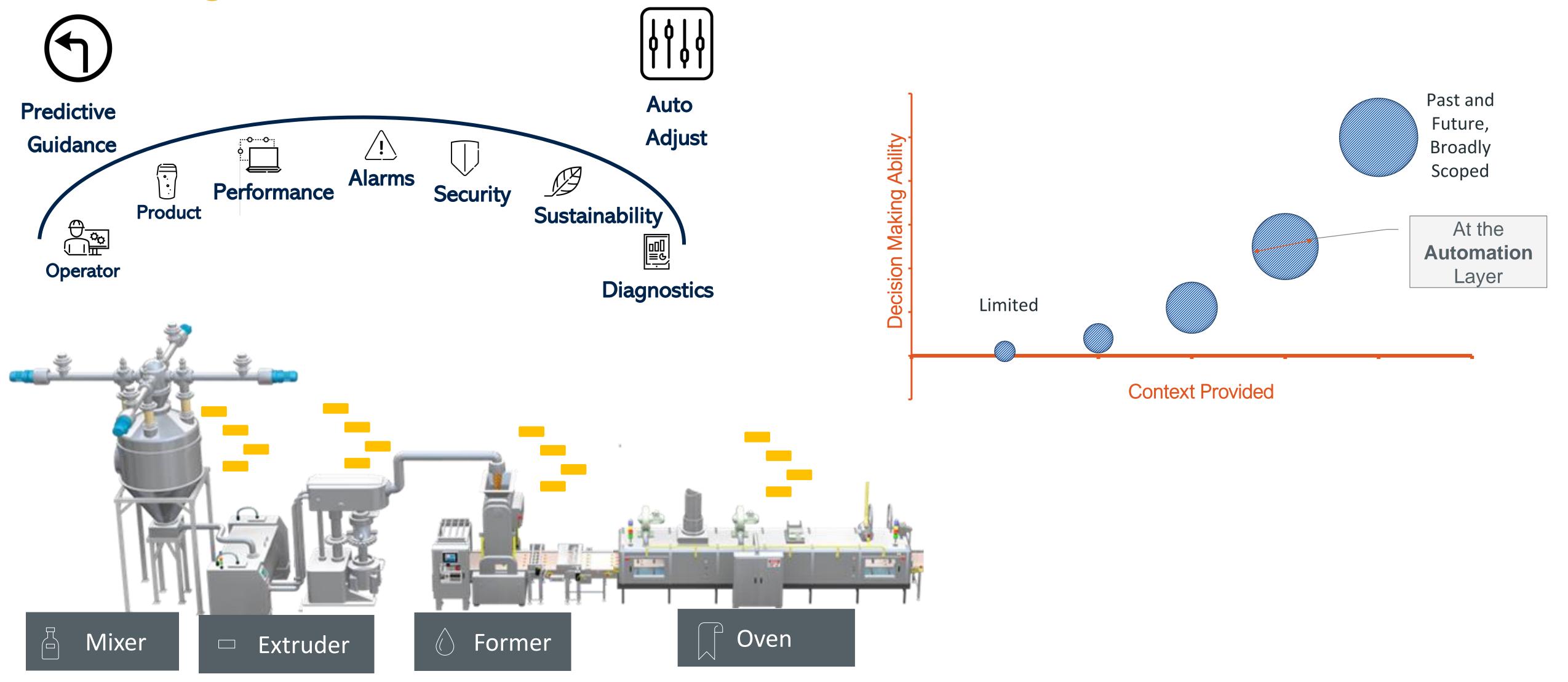


Valuable

Real-time visualization and advanced analytics applications deployed at scale that drive optimal decisionmaking and autonomous closed-loop actions.

CONTEXT AT THE SOURCE

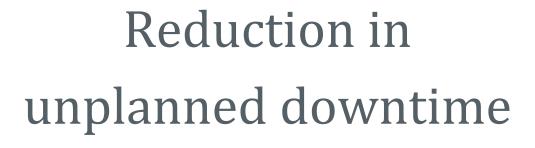
Leverage and develop common information models.



DIGITAL THREAD

Transforming operations at world class manufacturing organizations.







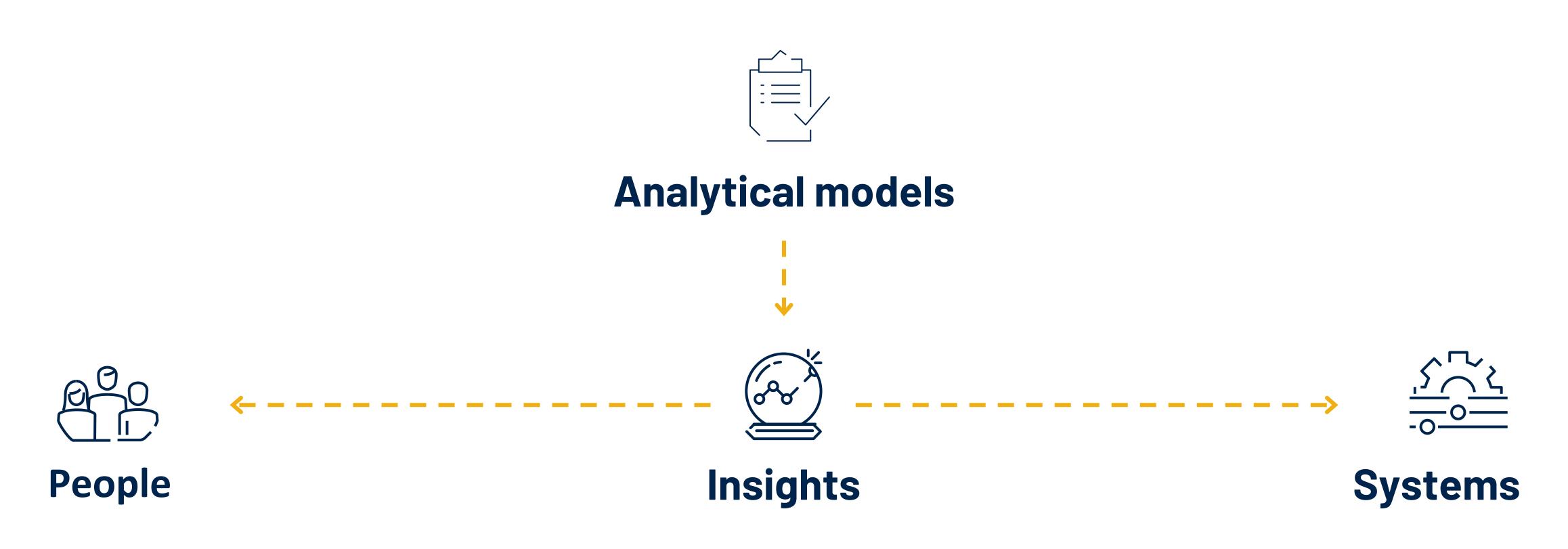
Decrease in operating costs



Increase in production output

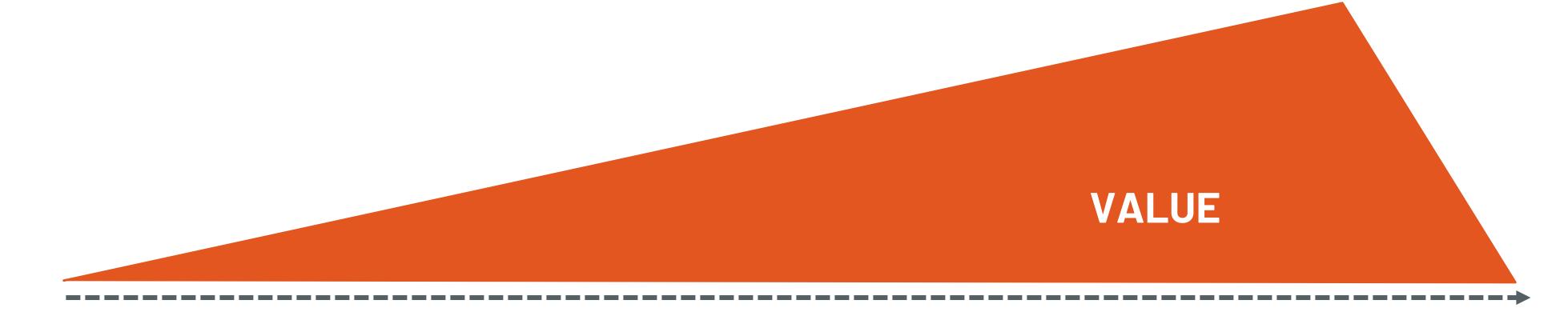
CONNECT PEOPLE AND SYSTEMS

With the right insights.



DIGITIZATION VALUE CONTINUUM

Creating greater value with data driven operations.



Turn data into insights

Turn insights into actionable advice

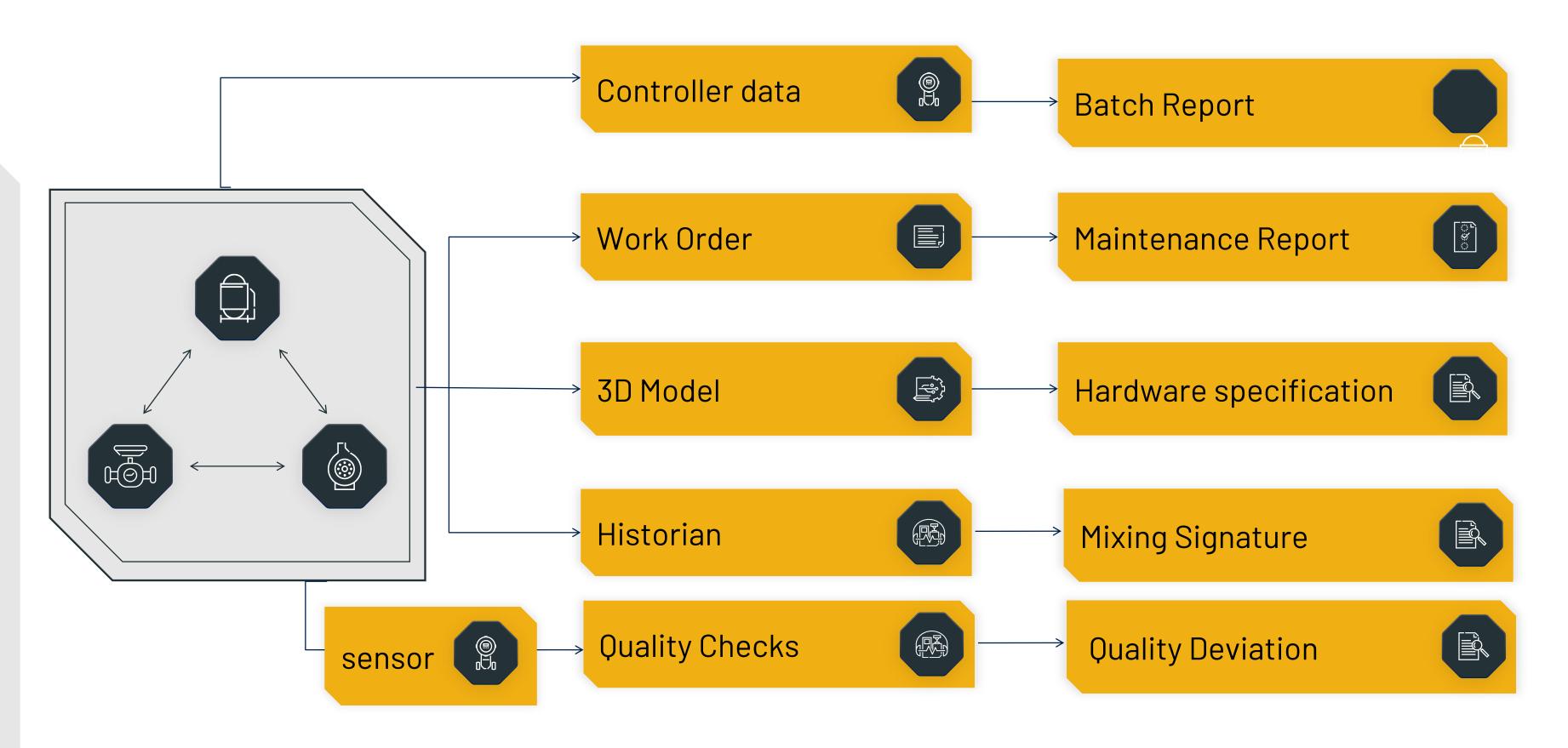
Build advice into workflows

Automate your workflows

DATA CONTEXTUALIZATION



Contextualization is the process of establishing meaningful relationships between data sources and types to traverse and find data through a digital representation of the relationships that exist in the physical world.





USE CASES

PRODUCTION DATA

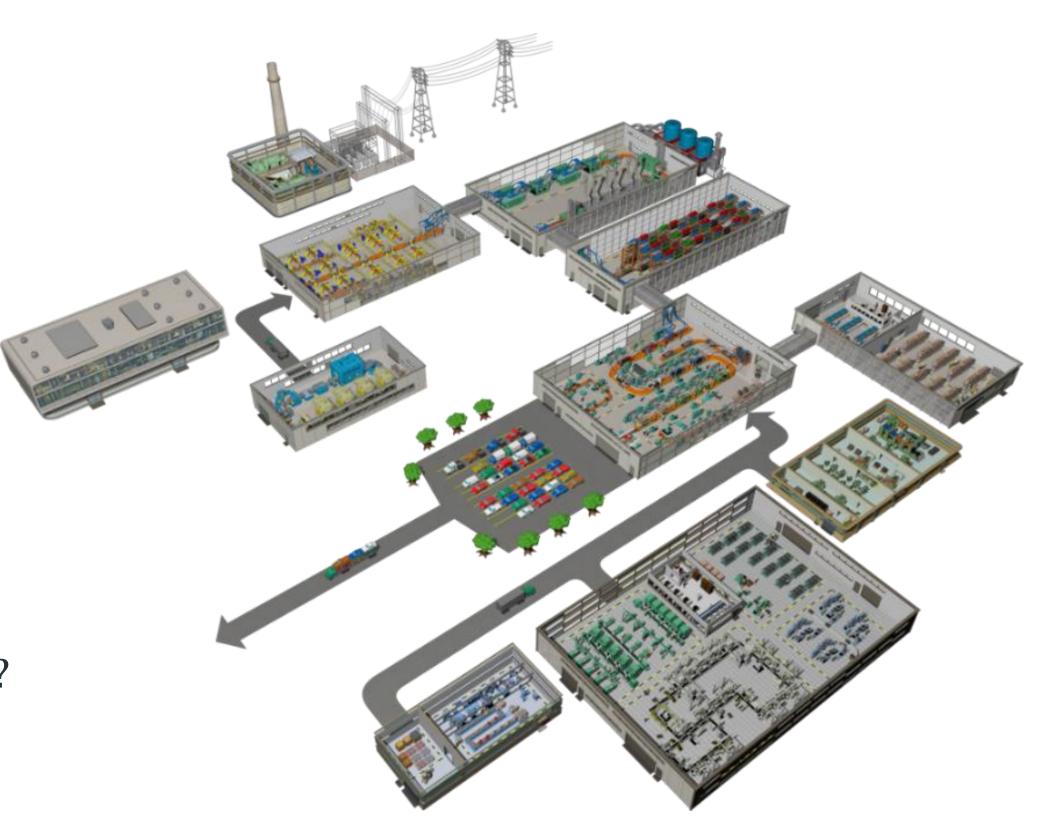
INFORMATION IN THE RIGHT FORM AND FOR THE RIGHT PEOPLE

Why is production 10% slower than other plants?

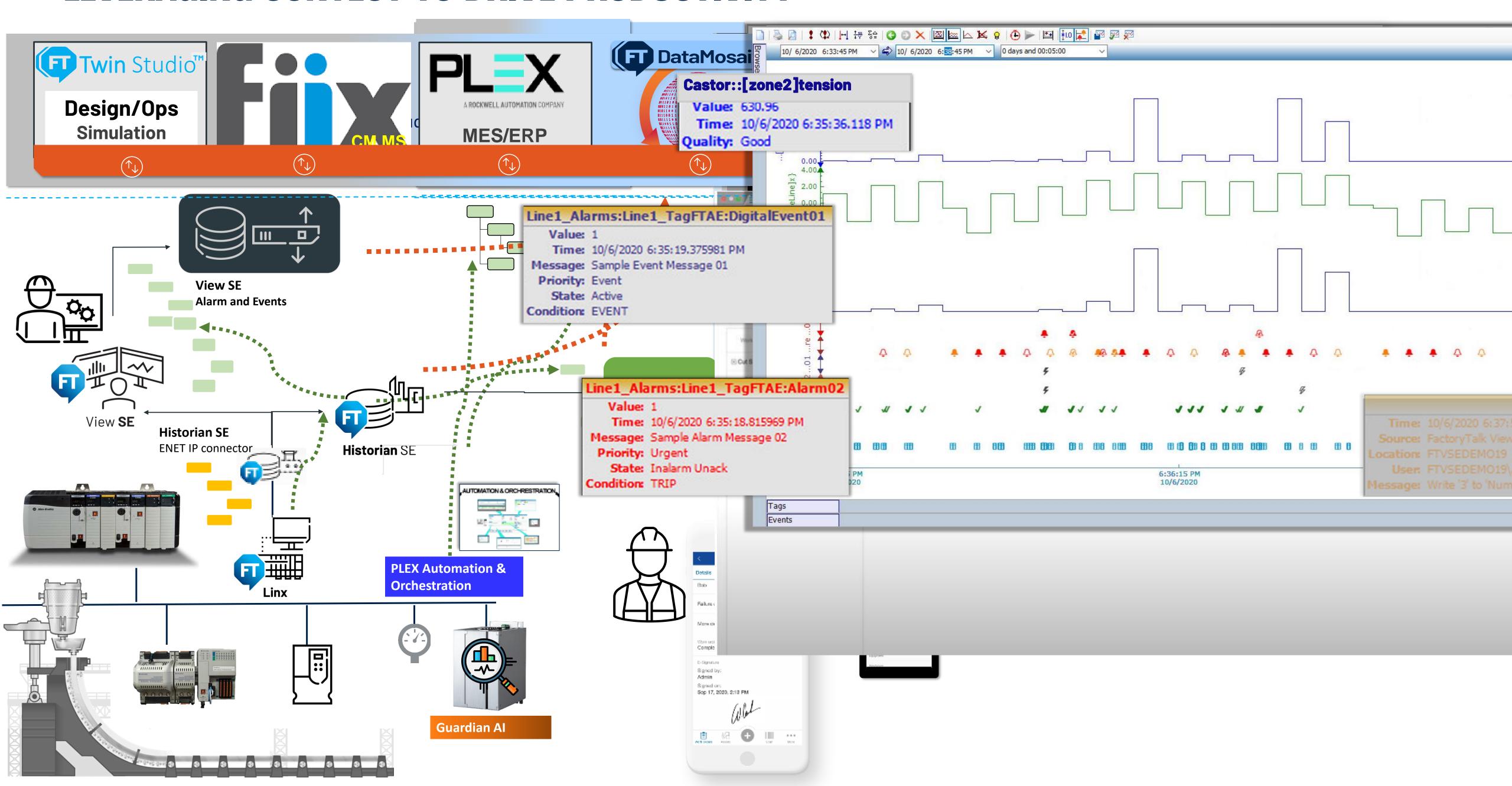
Why does second shift keep outperforming third shift?

What's causing the quality issue on the production line?

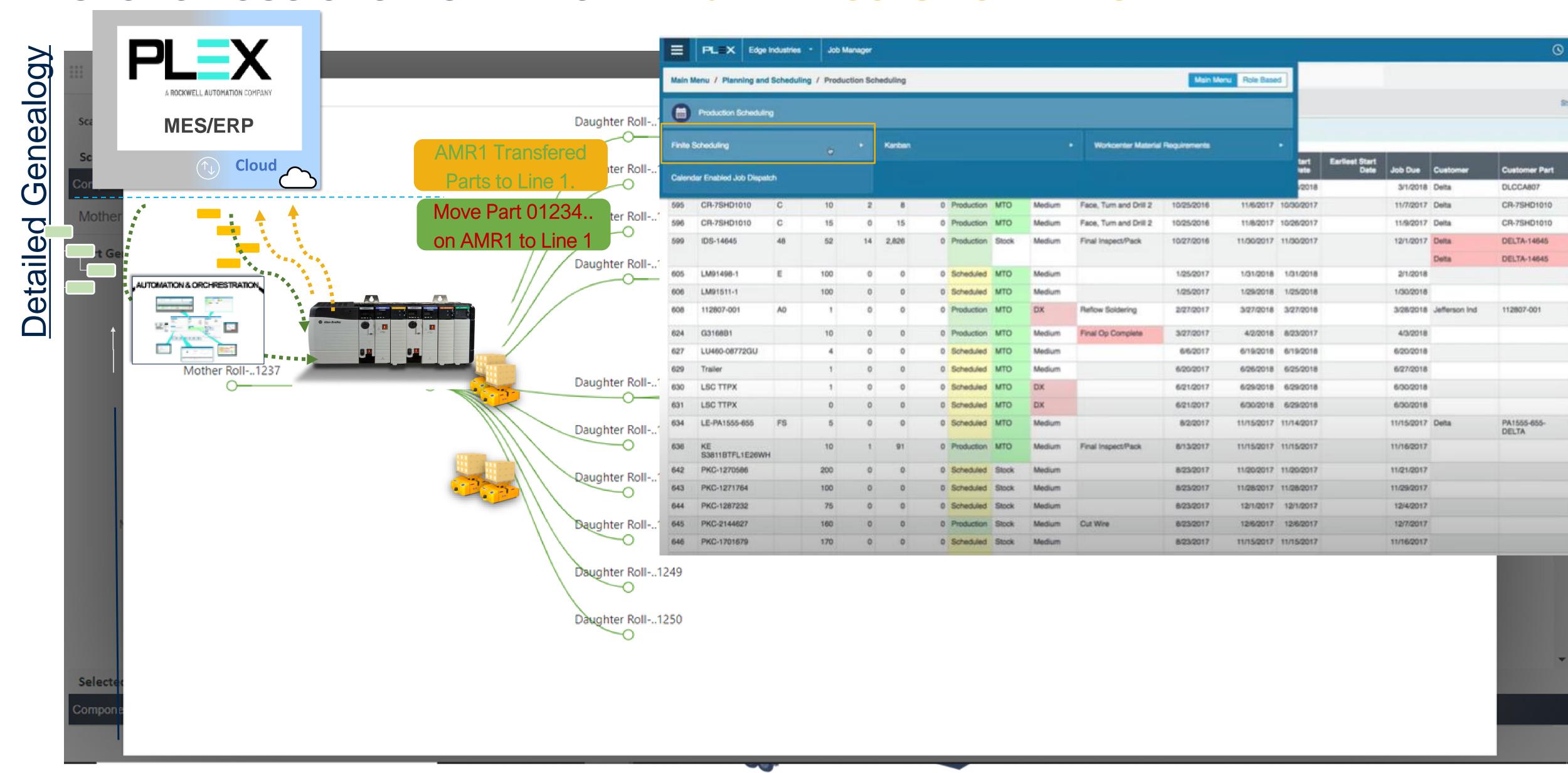
How will the tire shipment delay affect production next week?



LEVERAGING CONTECT TO DRIVE PRODUCTIVITY



AUTONOMOUS ORCHESTRATION - HIGH - RESOLUTION TRACEABILITY

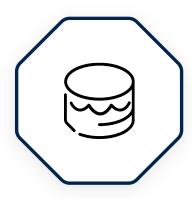




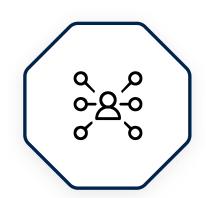
BEST PRACTICES

YOU HAVE DATA: NOW WHAT?

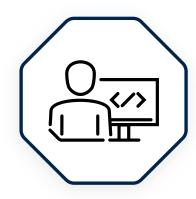
PUTTING YOUR DATA TO WORK



Available



Meaningful



Useful



Valuable

Standard connectivity to
IT/OT/ET data from industrial
data sources at scale.

Improve organizational productivity with all relevant data already in one place.

1. Contextualized for your stakeholders and easy to consume by your applications.

2. AI-supported data contextualization

Easy to search single source of information with full traceability for unparalleled self-service data discovery, orchestration and solution development.

Real-time visualization and advanced analytics applications deployed at scale that drive optimal decision-making and autonomous closed-loop actions

PRIORITIZE RAPID BUSINESS VALUE FROM THE START



FOUNDATIONAL: PRIORITIZE CAPABILITIES

Generalized across use cases
Focus on foundational capabilities
Scale first, then add value

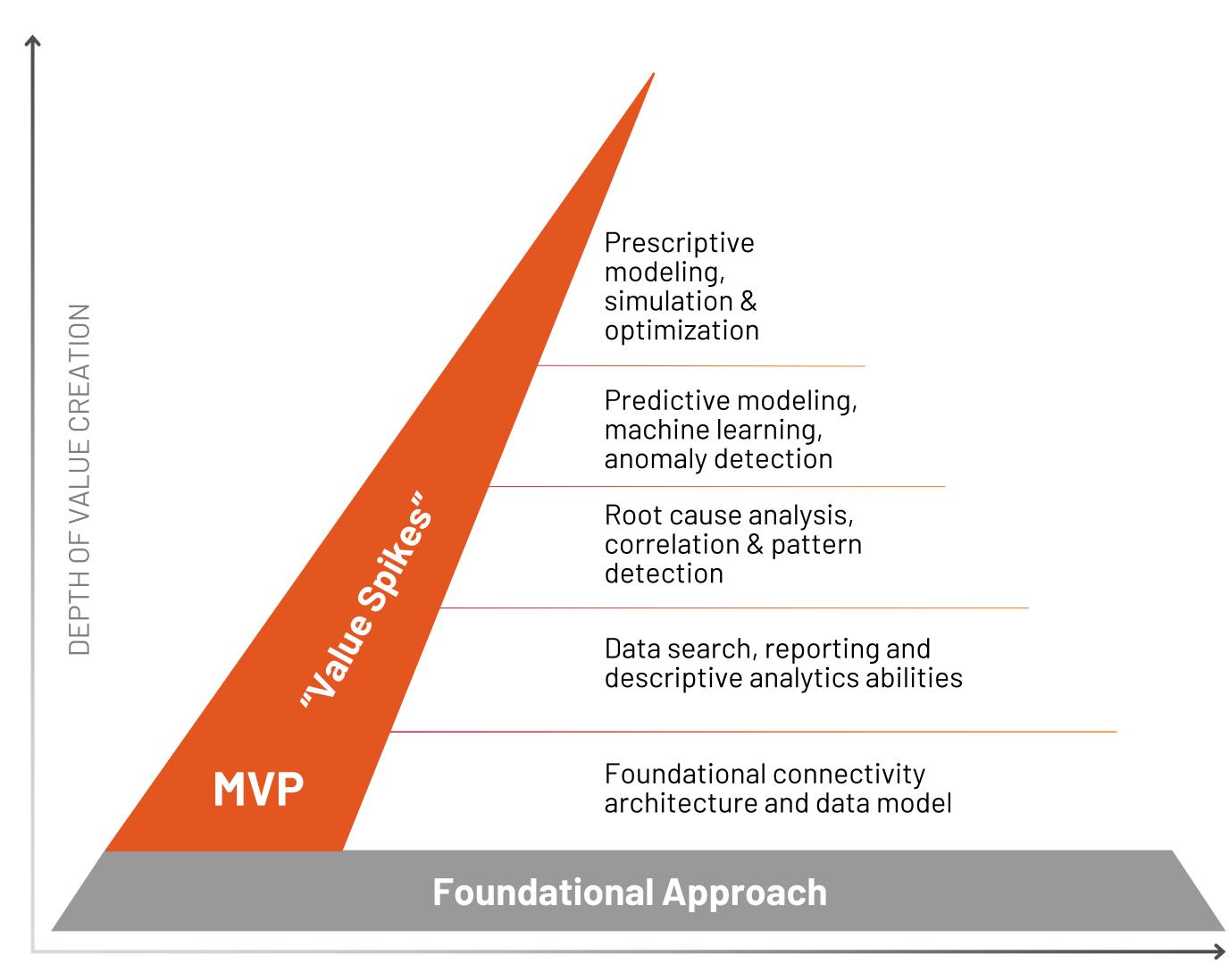


MVP: PRIORITIZE RESULTS

Focused on priority use case(s)

Deploy a full stack of capabilities

Add value first, then scale



DRIVING AI-ENHANCED ANALYTICS



Explore



Explain



Predict



Prescribe



Automate

Analyze data and form initial hypothesis

By analyzing the process data captured during previous runs, we form an early hypothesis as to which variables are most highly correlated with product quality.

Extract features and measure their association to goals

Work closely with process control engineers to confirm the findings in the exploration stage and collect additional insights into the process

Train, evaluate, and refine models to maximize predictive accuracy

Based on the current process parameters and quality measurements is the product likely to be out of tolerance?

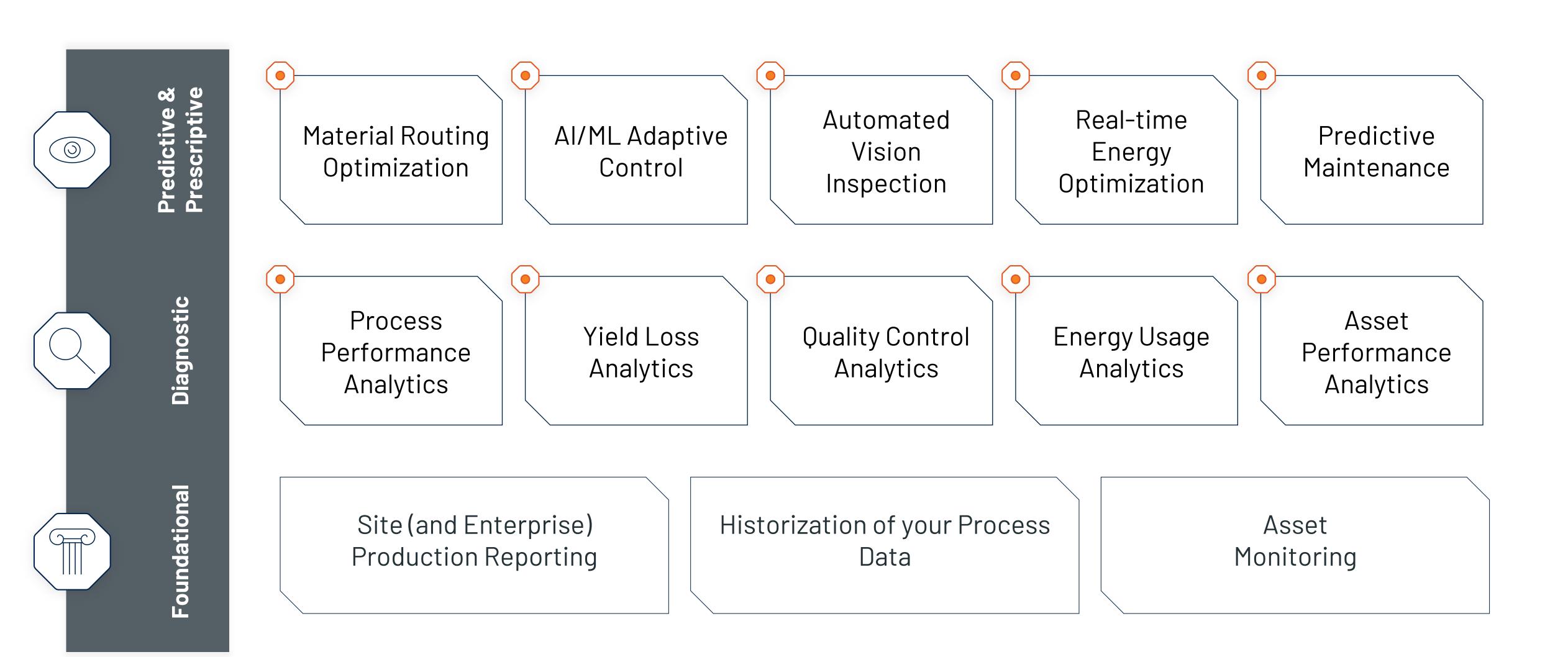
Build an optimization model

If we're expecting a bad batch, what are **the optimal process setpoint adjustments** to correct this proactively?

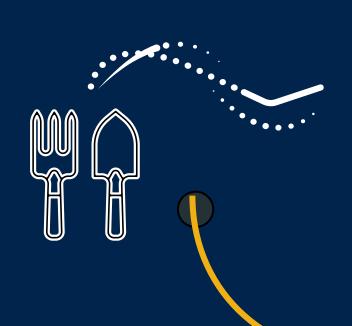
Integrate close-loop control automation

The process can run with minimal operator intervention, while producing the best quality product

SCALING HIGH-VALUE APPLICATIONS



THE DIGITIZATION/ANALYTICS TIMELINE



Data Extraction

Gather historical time series information from target areas and equipment.

Business Value Discovery



Determine the top business value you can drive with the information you have that will have the largest impact on your business.



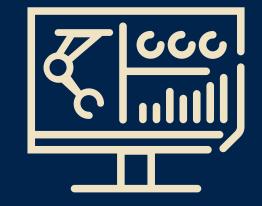
People + Culture

Ensure support across all affected workforces. Involve all necessary stakeholders and develop champions



Data Organization

Organize and contextualize the data to allow for better understanding and insight discovery



Data Visualization

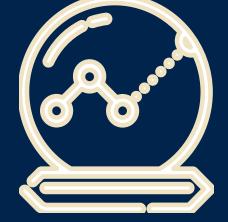
Present the data in an easy-to-use interface that allows for quick and agile data insights





Seed Installation

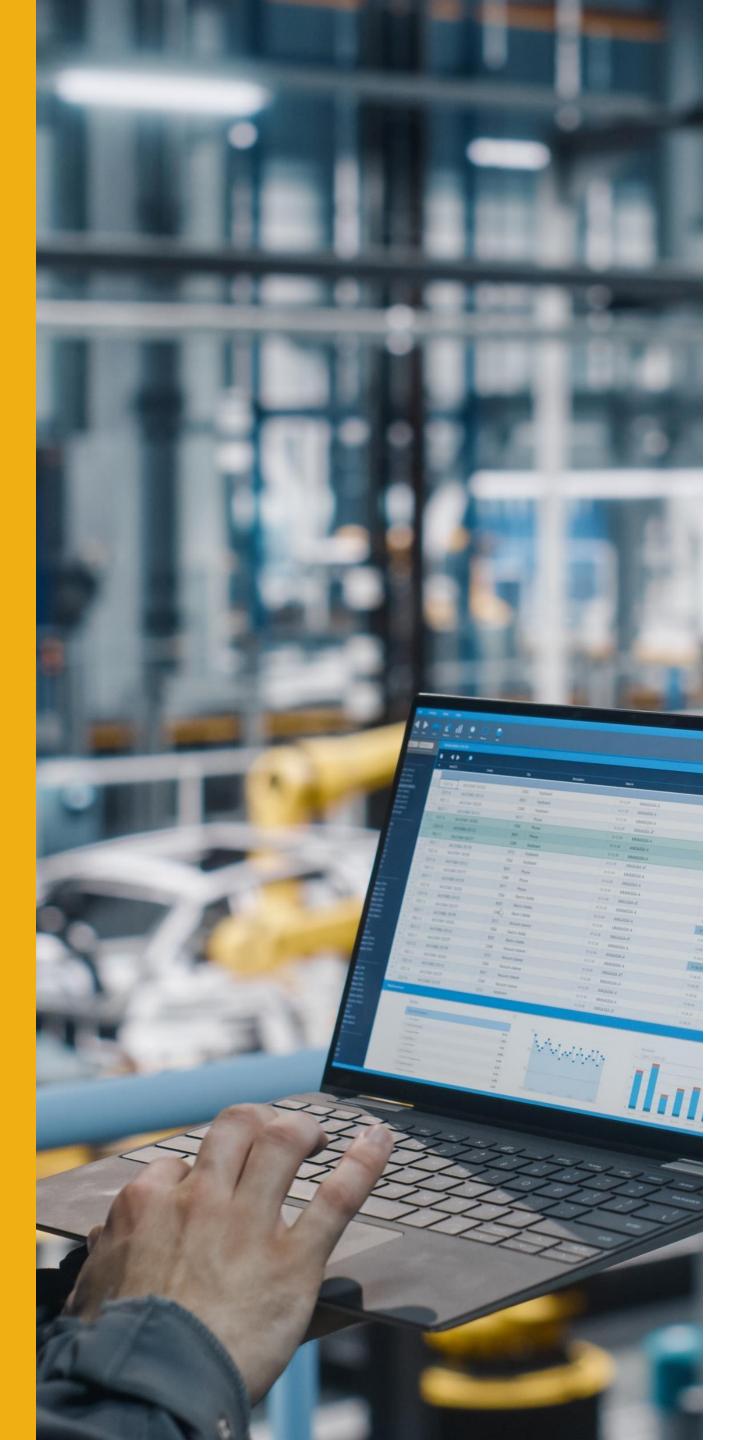
Develop a small proof of value to ensure that the value of the business value is realized in small scale



Information Solution Adoption

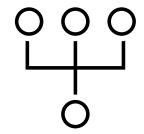
Deploy full solution. Repeat

MAKE DATA WORKING CAPITAL

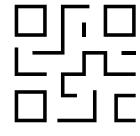




Actionable insight to your stakeholders.



Autonomous orchestration of your processes.



Enabling optimization and innovation.



Van Meter has the **expertise to develop a strategy** that will improve plant floor **productivity, reliability, and quality** by accessing real-time metrics to make smarter business decisions.

Getting started is the toughest step.

WE CAN HELP.





QUESTIONS?



THANK YOU!





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